### PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY					
To: Zacco Norway AS	PCT				
P.O. Box 765, Sentrum	WRITTEN OPINION OF THE				
N-0106 Oslo Norge	INTERNATIONAL SEARCHING AUTHORITY				
1.0250	(PCT Rule 43bis.1)				
	Date of mailing				
	(day/month/year) 2 8 -06- 2005				
Applicant's or agent's file reference	FOR FURTHER ACTION				
E40370 JFL/J	See paragraph 2 below				
International application No. International filing de					
PCT/NO2005/000093 18.03.2005	24.03.2004				
International Patent Classification (IPC) or both national classi B21D 39/06, F16L 19/02	fication and IPC				
Applicant	<del>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</del>				
Quickflange AS et al					
1. This opinion contains indications relating to the following	items:				
Box No. I Basis of the opinion					
Box No. II Priority					
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack of unity of invention					
Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
Box No. VI Certain documents cited					
Box No. VII Certain defects in the international application					
Box No. VIII Certain observations on the international application					
2. FURTHER ACTION					
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1 bis(b) that written opinions of this International Searching Authority will not be so considered.					
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.					
For further opinions, see Form PCT/ISA/220.					
3. For further details, see notes to Form PCT/ISA/220.					
<u></u>					
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Form PCT/ISA/237 (cover sheet) (January 2004)

# WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/NO2005/000093

Во	x No. I	Basis of this opinion					
1.	<ol> <li>With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.</li> </ol>						
	This opinion has been established on the basis of a translation from the original language into the following language, which is the language of a translation furnished for the purposes of international search (under Rules 12.3						
	•	and 23.1(b)).					
2.	2. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:						
	a. type	of material					
		a sequence listing					
		table(s) related to the sequence listing					
	b. form	at of material					
	Ę	in written format					
		in computer readable form					
	c. time	of filing/furnishing					
	L	contained in the international application as filed.					
	L	filed together with the international application in computer readable form.					
	L	furnished subsequently to this Authority for the purposes of search.					
3.	In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.						
		and it are appropriately make the cost for cost of a appropriately make the indicate					
l	:						
4.	Additio	nal comments:					
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## WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/NO2005/000093

Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

#### 1. Statement

Novelty (N)	Claims	2-6	YES
	Claims	1	NO
Inventive step (IS)	Claims	2-6	YES
·	Claims	1	NO NO
Industrial applicability (IA)	Claims	1-6	YES
	Claims		NO NO

#### 2. Citations and explanations:

The invention concerns a method and a tool for joining flanges or other coupling elements to pipes as stated in the preambles of claims 1 and 2.

I order to achieve a good seal and to provide a tool that is operated only radially, buckled-in areas are after-pressed outwardly as stated in claim 1 with a tool comprising radially moving segments as stated in claim 2.

### Cited documents:

D1: US 4154464 A

D2: RU 2159689 (abstract)

From D1 is known a method for joining a coupling element to a pipe where circular beads are pressed into corresponding grooves in the surrounding coupling element. Thereafter the inner side or the pipe is burnished, which, obviously, achieves an after-pressing operation of eventually buckledin areas in the pipe.

The method in claim 1 does not in a clear way differ from this known method.

See also D2 from which is known a method for joining a coupling element to a pipe where circular beads are pressed into corresponding grooves in the surrounding coupling element.

Form PCT/ISA/237 (Box No. V) (January 2004)

## WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/NO2005/000093

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box V

Thereafter the inner side or the pipe is expanded, which, obviously, achieves an after-pressing operation of eventually buckled-in areas in the pipe.

The method in claim 1 does not in a clear way differ from this known method.